



Split Test Boot

Installation Instructions

Installation Instructions for the Split Test Boot

1. Inspect the seal on both halves of the clamp for any visible signs of dirt or abrasions on the seal.
2. Once the secondary cutback has been performed on the XP pipe using the Double Wall Cutting tool (DWC), measure 1.50" from the edge of the secondary edge and make a mark on the outer wall of the primary pipe
4. Install the test clamp over the test boot at the alignment ring and secure the nut. Turn the clamp into position so that the closure aligns with the valve stem.

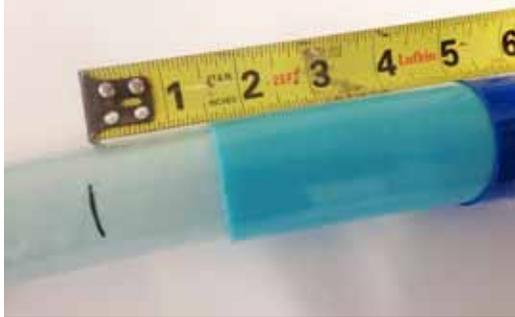


Figure 1: Mark Outer Wall

3. Slide the hinged test boot over the pipe. Align the front edge of the test boot with the mark on the primary pipe. Make sure that the test port is closest to the XP fitting.



Figure 2: Position Test Boot



Figure 3: Install Test Clamp



Figure 4: Clamp in Position

- Using a torque wrench (in/lbs) tighten the nut to 70 to 75 inch pounds.



Figure 5: Tighten Nut

- Perform air test on the secondary layer of the XP pipe.



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